

# FS 10/11/15/20

## Calorimetric flow switch

It is a device that monitors the flow of fluid based on calorimetry principle. If the flow rate drops below a limit set by user, the status output is changed. The flow rate is displayed by ten LEDs and it is possible to select a boundary for contact making/breaking in the same graduation. The measuring cycle takes from 4 sec to 8 sec with the recommended measurement range  $4 \div 150$  cm/sec. Based on DN piping, the bar sensor is available in two lengths, 65 mm (standard) and 125 mm. In case of an empty pipeline, the sensor behaves in the same way as with zero flow.

The flow switch is made in four versions as follows:

- FS 10 – 1× status output  
(depending on flow velocity)
- FS 11 – 2× status output  
(depending on flow velocity)
- FS 15 – 2× status output  
(1× depending on flow velocity and  
1× on temperature)
- FS 20 – 1× status output and 1× current  
output (depending on flow velocity)

## MAIN MERITS

- Possibility to use another status output (version FS 15) for monitoring of temperature according to setting
- For FS20 design, in addition to a closing contact also  $4 \div 20$  mA current output
- 10 LEDs to display the current flow and adjusted switching limits
- „Self teaching“ system with an option to set  $Q_{min}$  and  $Q_{max}$
- Possibility of setting the switching limits (insensitivity band preset)
- Electrical connection by means of M12, 4-pin connector
- Continuous control of the sensor for correct operation
- Full stainless construction



**COMAC CAL**

## TECHNICAL DATA

Power supply	24 V ± 10 % DC with polarity reversal protection
Input power	1.5/4 VA
Electrical connection	M12 × 1, 4 pin connector
Process connection	according to DIN2353, with the M16 × 1.5 union nut through the 24° ring into the direct socket with pipe thread (G1/2"; G1/4"; M14 × 1,5; NPT1/4")
Sensor design installed	compact, separated (the standard cable length is 3 m with the electronic unit)
Display	10× three-colour LED (flow velocity) 1× LED (temperature – for FS 15 only)
Output types	relay (for FS 10 only), PNP, NPN, 4 ÷ 20 mA (for FS 20 only)
Contact rating	130 mA / 60 V / 500 mW
Response time*	1 ÷ 6 sec
Velocity flow range	4 ÷ 400 cm/sec
Accuracy	±2 ÷ ±8 cm/sec
Hysteresis	2 ÷ 8 cm/sec
Control	2× flush-type push button
Media temperature	-10 ÷ +80 °C
Ambient temperature	-20 ÷ +55 °C
Material in contact with media	stainless steel 1.4404
Maximum pressure	100 bar
Degree of protection	IP67
Ambient humidity	max. 90 %
Size (H×W×D)	91×74×60 mm (in case of a long version, the total height is 151 mm)
Weight	290 g
Status contact	SSR, passive, potential-free, max. 350 V AC/DC, 150 mA, 400 mW

\* for water (25 °C)

## METER STATES DISPLAYED



first LED flashing  
the flow below the monitor  
range



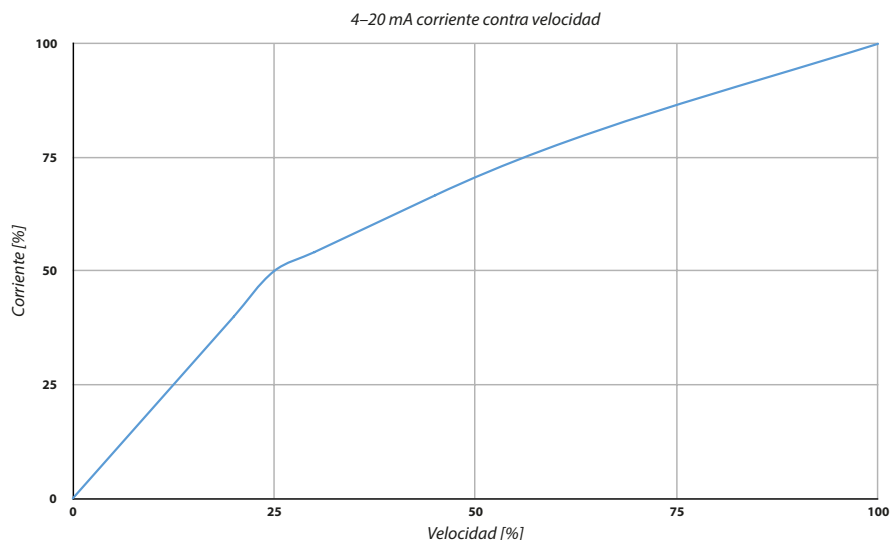
last LED flashing  
the flow above the monitor  
range



the flow velocity  
is within the adjusted monitor  
range

## 4-20 mA CURRENT OUTPUT (FS 20 ONLY)

The meter is shipped by the manufacturer with the 4–20 mA output set in such a manner that the zero velocity flow of the media corresponds to the output of 4 mA whereas the velocity of 4 m/sec corresponds to 20 mA. The dependence of current on velocity is not linear.



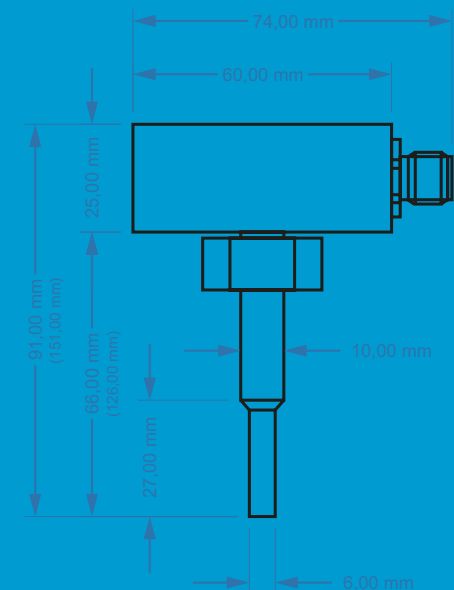
## LED INDICATION

The flow switch point on LED scale can be implemented using two colours (red LED or amber LED), indicating at the same time which contact is normally closed or normally, open.

In case of FS15, the temperature switch point is indicated by the LED located between the control push buttons. If the temperature of media is above/below the set-point, the LED is red, indicating that PIN2 is open at the same time (the sensor supplied as standard is configured open at a temperature above the set limit with the LED turned ON). If the logic of the normally open/normally closed point is changed by the user, the logic of both outputs is changed at the same time (applicable to FS 11 and FS15 versions).

Display	LED	Flow velocity in % of set $Q_{max}$
Flashing	LED 1	below 2 %
Luminous	LED 1	2–5 %
Luminous	LED 2	5–10 %
Luminous	LED 3	10–15 %
Luminous	LED 4	15–20 %
Luminous	LED 5	20–25 %
Luminous	LED 6	25–35 %
Luminous	LED 7	35–47,5 %
Luminous	LED 8	47,5–62,5 %
Luminous	LED 9	62,5–80 %
Luminous	LED 10	80–100 %
Flashing	LED 10	above 100 %

## BASIC DIMENSIONS





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In case when it is necessary to monitor the media flow in the pipe with a smaller DN than DN 25 (or the flow velocity is below the sensor range at the pipe diameter given), it is possible to use an adapter block with a corresponding flow velocity and ensure correct operation and keep the installation conditions in this way.

The adapters are designed for a short version of the **65 mm** sensor by using a direct neck with **G½"** pipe thread.



## ADAPTER BLOCK

### INDIVIDUAL DESIGNS

- FS adapter block DN20/G¾" for 1 ÷ 10 l/min. (size 150×50×40 mm)
- FS adapter block DN15/G½" for 0.5 ÷ 5 l/min. (size 150×50×30 mm)
- FS adapter block DN10/G¼" for 0.2 ÷ 2 l/min. (size 150×50×30 mm)
- FS adapter block DN4,7/G¼" for 50 ÷ 500 ml/min. (size 70×50×30 mm)
- FS adapter block DN2,7/G¼" for 2 ÷ 100 ml/min. (size 70×50×30 mm)

## WIRING CONNECTION

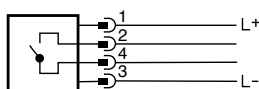
### Sensor control

**The flow switch has two flush-type control buttons, making it possible**

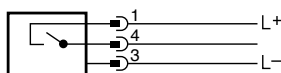
- the switching point/points for flow velocity (temperature in some case)
- to change the logic of the N.O./N.C. output
- to calibrate the minimum and maximum flow values of the monitoring device
- to reset the original parameters from factory



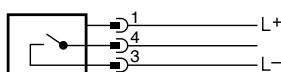
FS 10 – RELAY



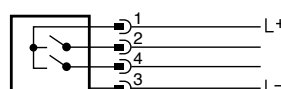
FS 10 – PNP



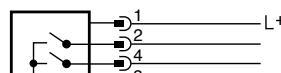
FS 10 – NPN



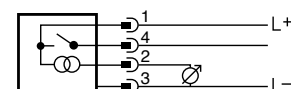
FS 11 / FS 15 – PNP



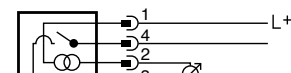
FS 11 / FS 15 – NPN



FS 20 – PNP



FS 20 – NPN



### FS 10 RELAY

- PIN 1 – Supply voltage +24 V
- PIN 2 – Relay contact switch point
- PIN 3 – Supply voltage GND
- PIN 4 – Relay contact switch point

### FS 10/FS 11/FS 15 PNP/NPN

- PIN 1 – Supply voltage +24 V
- PIN 2 – PNP/NPN contact of the flow switch point (FS 11 only) / / temp. (FS 15 only)
- PIN 3 – supply voltage GND
- PIN 4 – PNP/NPN contact of the flow switch point

### FS 20 PNP/NPN

- PIN 1 – Supply voltage +24 V
- PIN 2 – 4–20 mA output
- PIN 3 – Supply voltage GND
- PIN 4 – PNP/NPN contact switch point

# FS 10Ex/11Ex/15Ex/20Ex



## Additional design for Ex version

Wattage	max. 2,4 W
Design	only compact
Status contact	SSR, passive, potential-free, max. 28,5 V
	AC/DC, max. 115 mA
Weight	374 g
Size	106×74×60 mm (in case of a long version is total height 166 mm)
Classification	I M1 Ex ia I Ma II 1G Ex ia IIC T4 Ga II 1D Ex ia IIC T135°C Da

It is a device that monitors the flow of fluid. Full stainless steel construction designed for technological processes where there are demanding requirements related to explosion hazard.

The meter is delivered in compact design and due to its unique stainless steel construction it is ideal for use where long service life is required also in extreme conditions.

## PRODUCT ORDERING CODE

FS 10/11/15/20

FSXX/AX/BX/CX/DX/EX/FX

### FS (Flowswitch)

- 10... one N.O. contact
- 11... two N.O. contacts
- 15... N.O. contact + temperature monitoring
- 20... N.O. contact + 4 ÷ 20 mA

### A (Operating contact type)

- A1... SSR passive (FS10 only)
- A2... transistor PNP
- A3... transistor NPN

### B (Sensor length)

- B1... 65 mm
- B2... 125 mm

### C (Screwed connection)

- C1... G1/2" C3... NPT1/4" C5... CLAMP DN25 (50, 5 mm)
- C2... G1/4" C4... M14x1,5 C6... CLAMP DN50 (64 mm)

### F (Sensor construction)

- F1... compact construction
- F2... separated version onto DIN rail (3 m cable length standard)

### E (Adapter for small sizes)

- E1... no adapter
- E2... DN20
- E3... DN15
- E4... DN10
- E5... DN4,5
- E6... DN2,7

### D (M12, 4 pin counter connector)

- D1... YES
- D2... NO

FS 10Ex/11Ex/15Ex/20Ex

FSXXEx/AX/BX/CX/DX/EX/F1/GX

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- C2... G1/4" C4... M14x1,5 C6... CLAMP DN50 (64 mm)

### G (Classification)

- G1... I M1 Ex ia I Ma
- G2... II 1G Ex ia IIC T4 Ga
- G3... II 1D Ex ia IIC T135°C Da

### F (Sensor construction)

- F1... compact construction

### E (Adapter for small sizes)

- E1... no adapter
- E2... DN20
- E3... DN15
- E4... DN10
- E5... DN4,5
- E6... DN2,7

### D (M12, 4 pin counter connector)

- D1... YES
- D2... NO

\* In case of a different length, indicate in the purchase order.



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